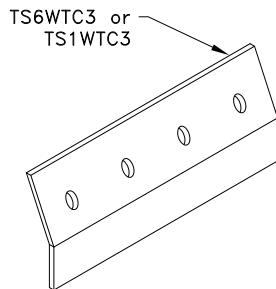
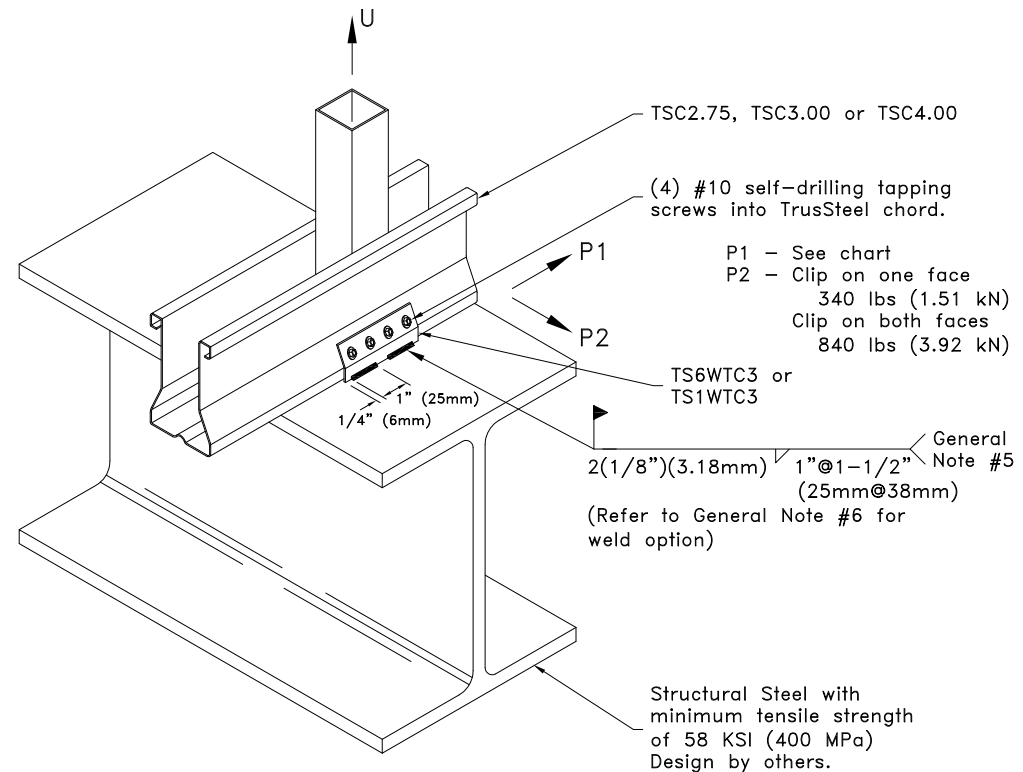


Allowable Loads lbs (kN) ^A					
Chord	Allowable Loads ^A	Clip on one face ^B		Clip on both faces	
		TS6WTC3	TS1WTC3	TS6WTC3	TS1WTC3
28TSC2.75	U	550 (2.45) ^C		1640 (7.30)	
	P1	820 (3.65)		1640 (7.30)	
33TSC2.75	U	550 (2.45) ^C		2040 (9.07)	
	P1	1020 (4.54)		2040 (9.07)	
43TSC2.75	U	550 (2.45) ^C		3040 (13.52)	
	P1	1520 (6.76)		3040 (13.52)	
28TSC3.00 or 28TSC4.00	U	820 (3.65)		1640 (7.30)	
	P1	820 (3.65)		1640 (7.30)	
33TSC3.00 or 33TSC4.00	U	1020 (4.54) ^D		2040 (9.07)	
	P1	1020 (4.54)		2040 (9.07)	
43TSC3.00 or 43TSC4.00	U	1230 (5.47) ^{D,E}		3040 (13.52)	
	P1	1520 (6.76)		3040 (13.52)	
54TSC3.00, 54, 68, and 97TSC4.00	U	1230 (5.47) ^{D,E,F}		3490 (15.52)	4180 (18.60)
	P1	1650 (7.34)	2090 (9.30)	3290 (14.63)	4180 (18.60)

- A. Allowable loads shown on this detail are not in combination.
 B. Uplift connections with clip on one face require a web above connection. For values in chart, TSC2.75 minimum web is 33W.75x.75 and TSC3.00 or TSC4.00 minimum web is 33C1.5x1.5.
 C. If web above connection is 33W.75x1.5, U = 820 lbs (3.65 kN).
 D. If web above connection is 33W1.5x.75, U = 910 lbs (4.05 kN).
 E. If web above connection is 33W1.5x1.5 or 33Z1.5x1.62, U = 1400 lbs (6.23 kN).
 F. If web above connection is 33Z1.5x2.5, U = 1750 lbs (7.78 kN).



TS6WTC3
bare metal thickness (t) = 0.0538 in. (1.37mm)
 TS1WTC3
bare metal thickness (t) = 0.128 in. (3.25mm)



General Notes:

1. If a clip is required on both faces, attach the second clip to the opposite face of the chord as detailed.
2. Multi-ply trusses require a clip on each face. Refer to TrusSteel detail drawing TS023A for ply-to-ply connections for 3-Ply trusses with a clip on each face.
3. Refer to TrusSteel Technical Bulletin 98.10.05 titled "Repair of Galvanized Surfaces" to restore corrosion resistant properties of the connection after welding.
4. If a TS6WTC3 clip is welded to steel in excess of 3/16" (4.76mm) thick the weld shall be qualified in accordance with Chapter 4 of the Structural Welding Code-Sheet Steel (AWS D1.3).
5. Weld values are based on a filler material with a minimum tensile strength of 70 ksi (483 MPa).
6. In lieu of welds specified above, the full length of the TS6WTC3/TS1WTC3 may be welded to the bearing.
7. Cold-Formed Steel Calculations are per the AISI 2016 "North American Specifications for the Design of Cold-Formed Steel Structural Members" (S100-16).



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**TS6WTC3 or TS1WTC3
Welded Truss Clip
to Structural Steel Bearing**

Alpine, a division of ITW Building Components Group, Inc. shall not be responsible for any performance failure in a connection due to a deviation from this detail. Any variation from this detail shall be approved in advance by Alpine, a division of ITW Building Components Group, Inc.

Standard Detail:
TS027

Date:
10/11/18

TrusSteel Detail Category:
Truss-To-Bearing: Structural Steel